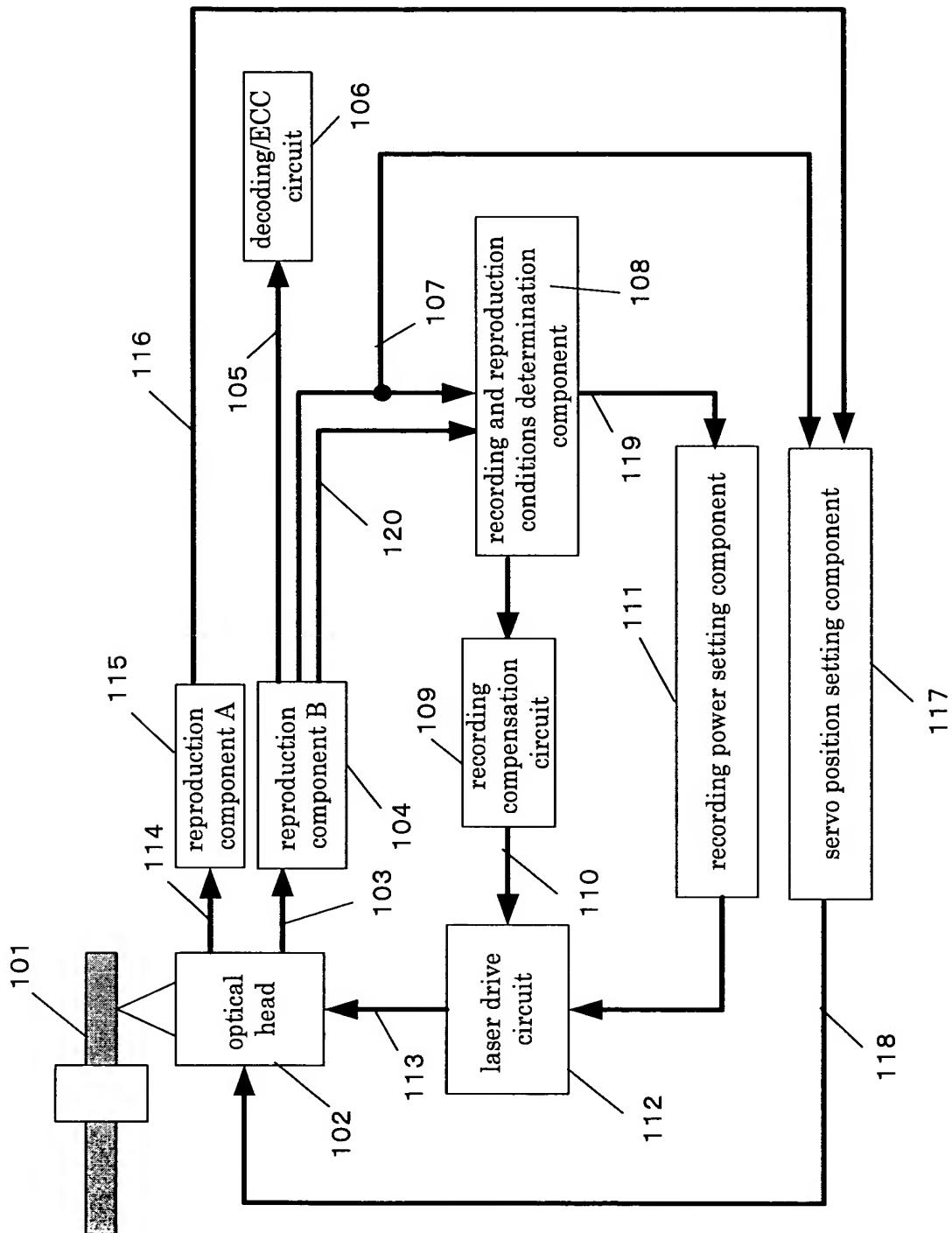
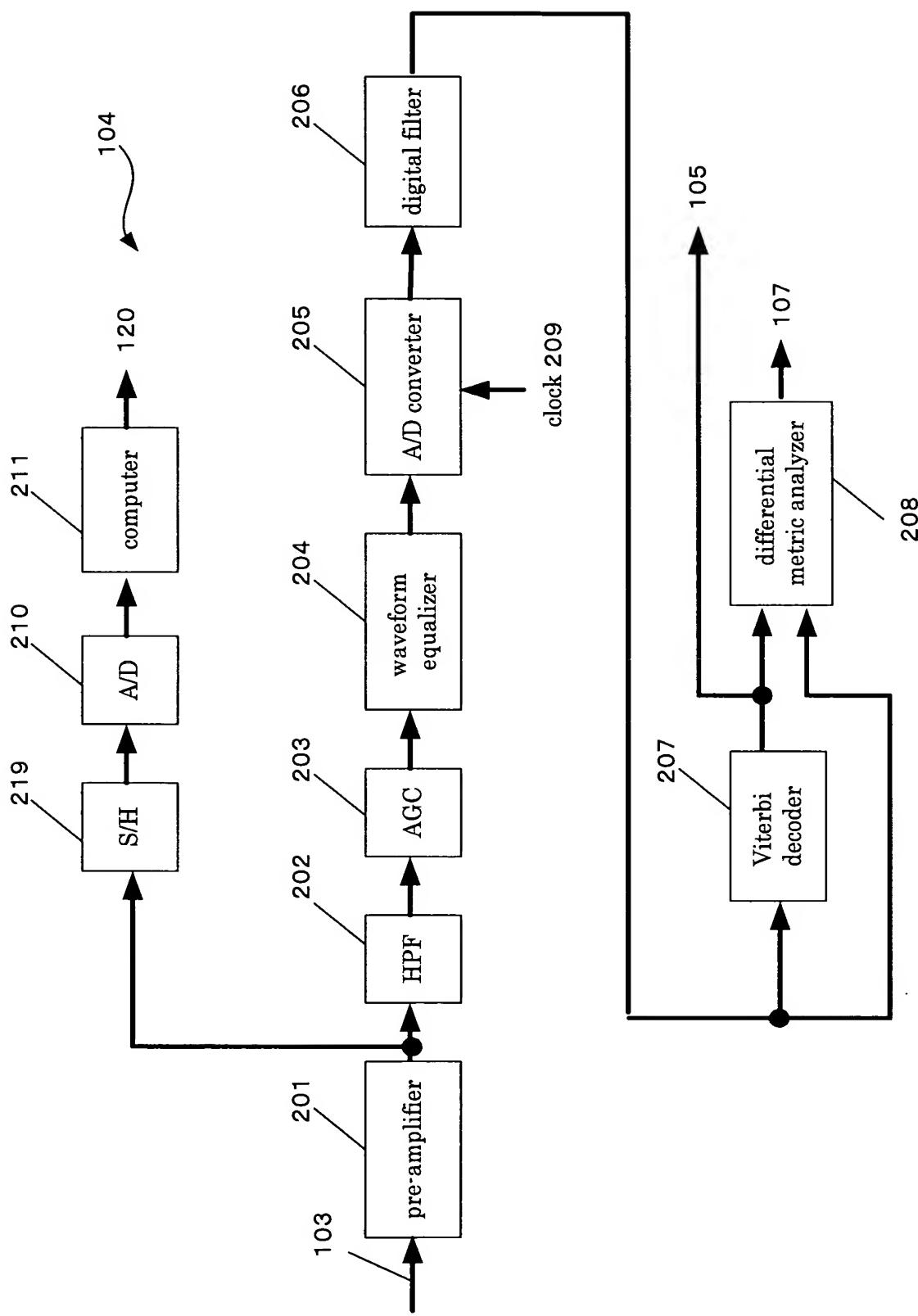


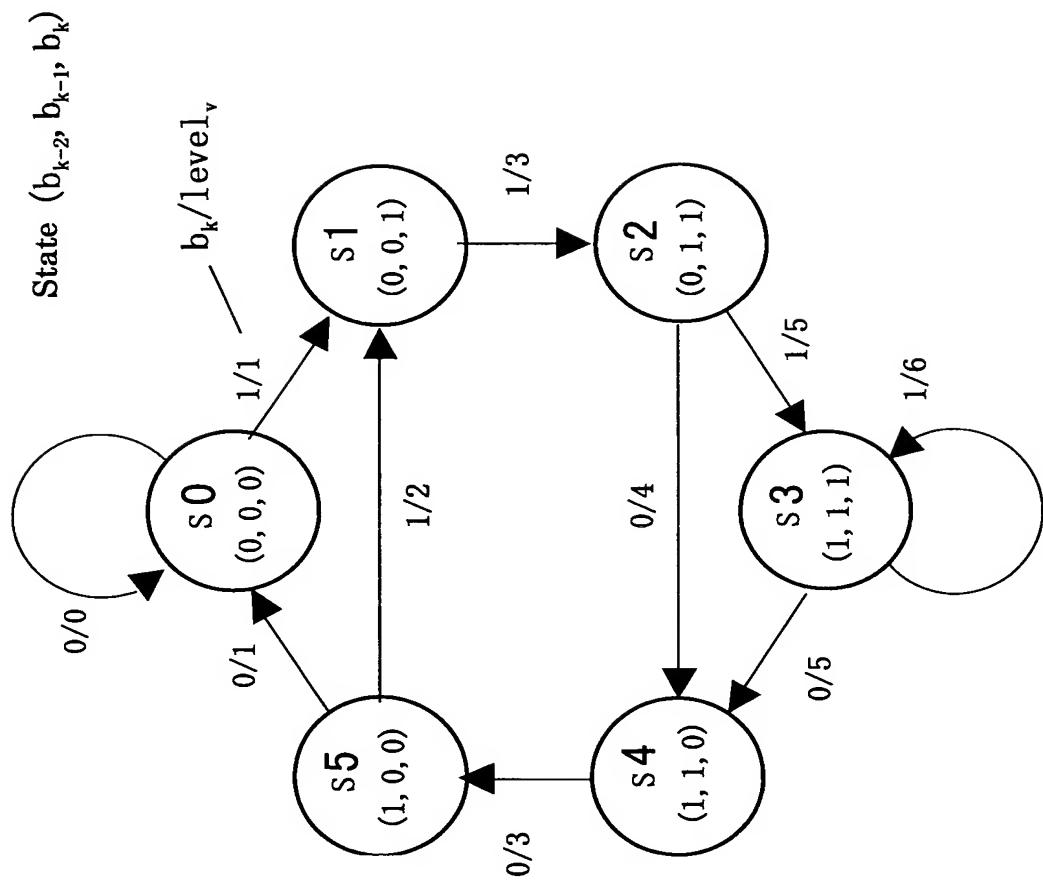
*Fig. 1*



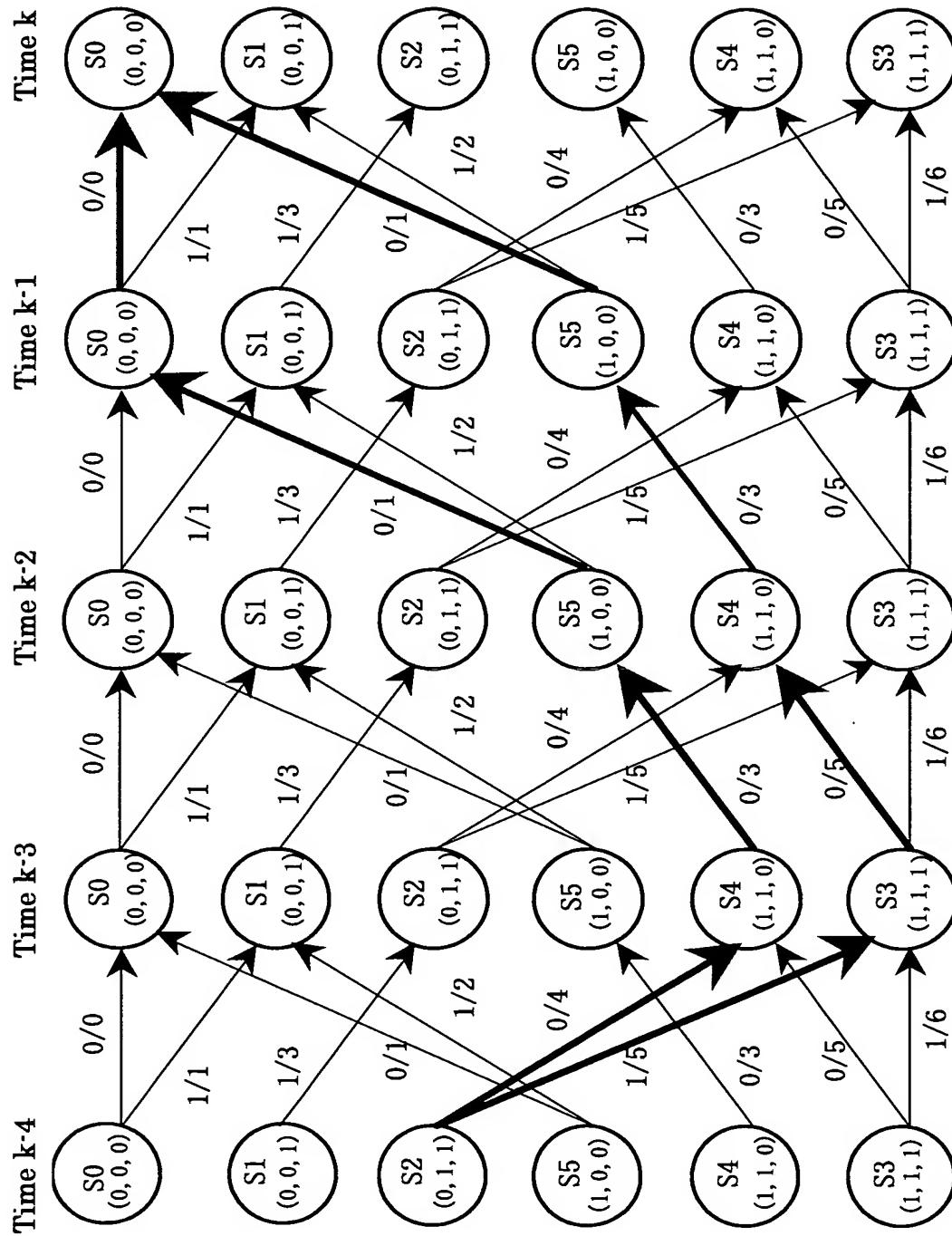
*Fig.2*



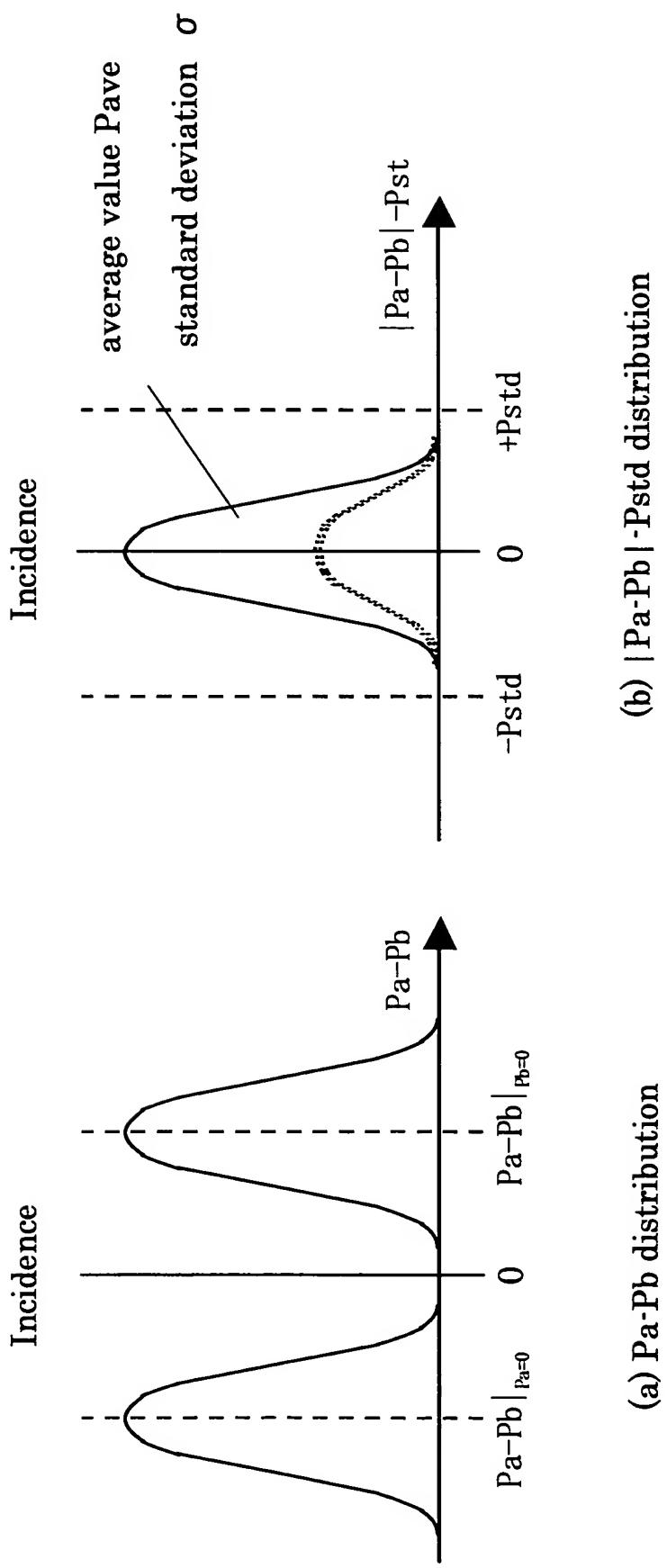
*Fig. 3*



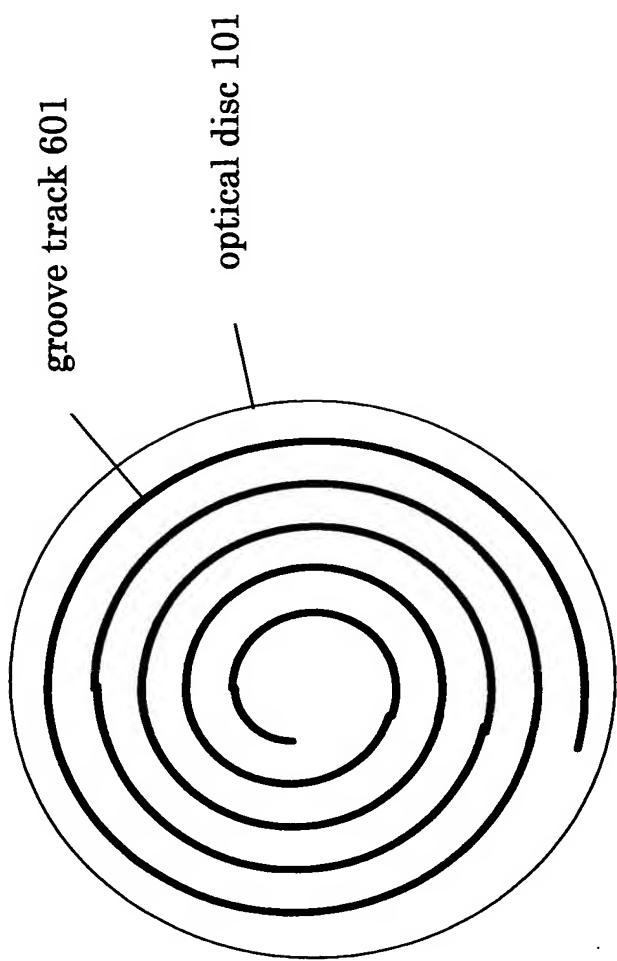
*Fig. 4*



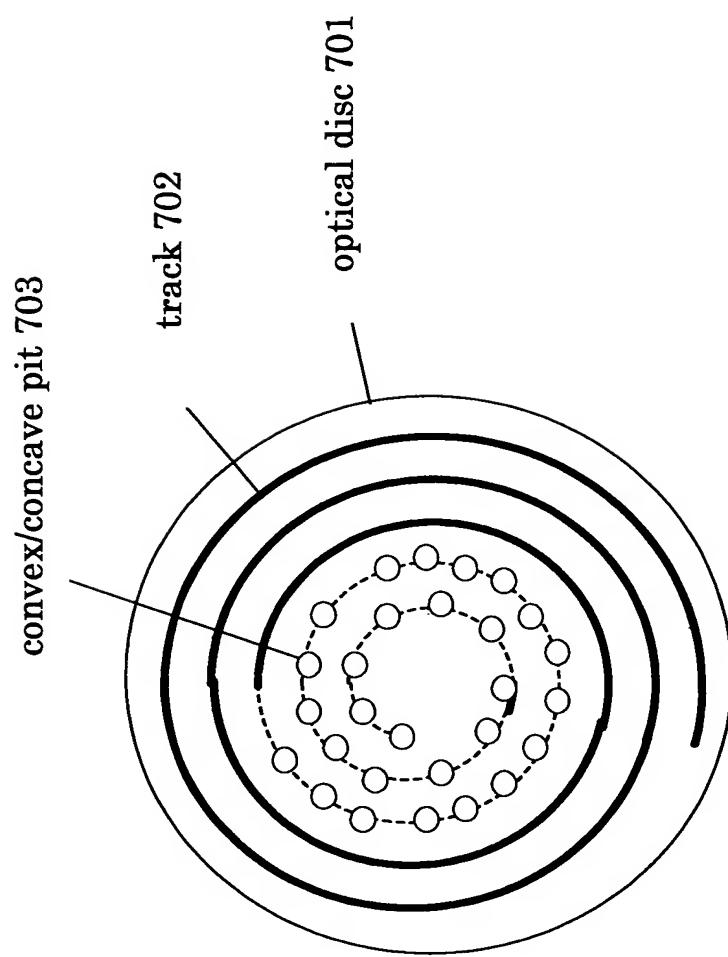
*Fig. 5*



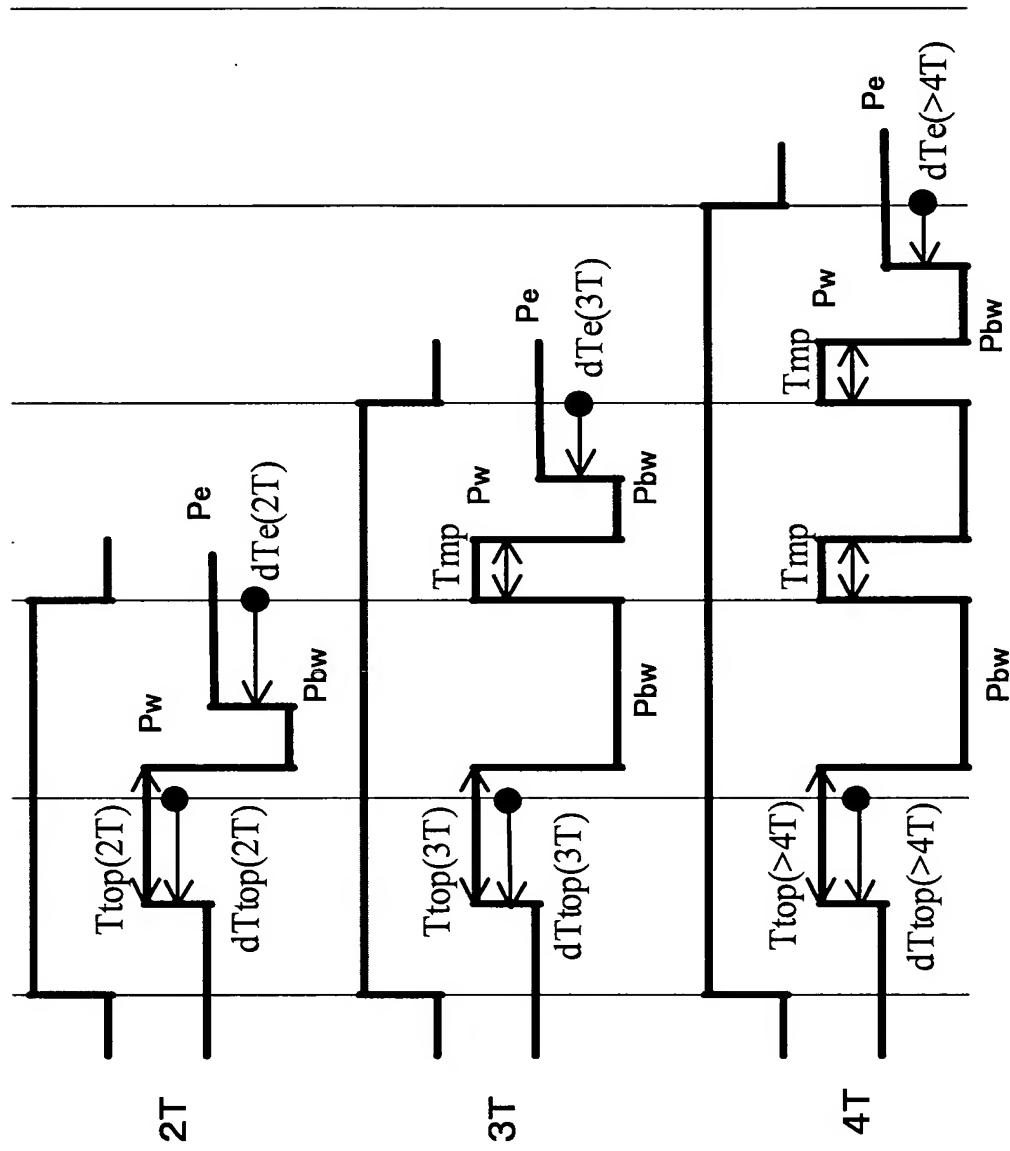
*Fig. 6*



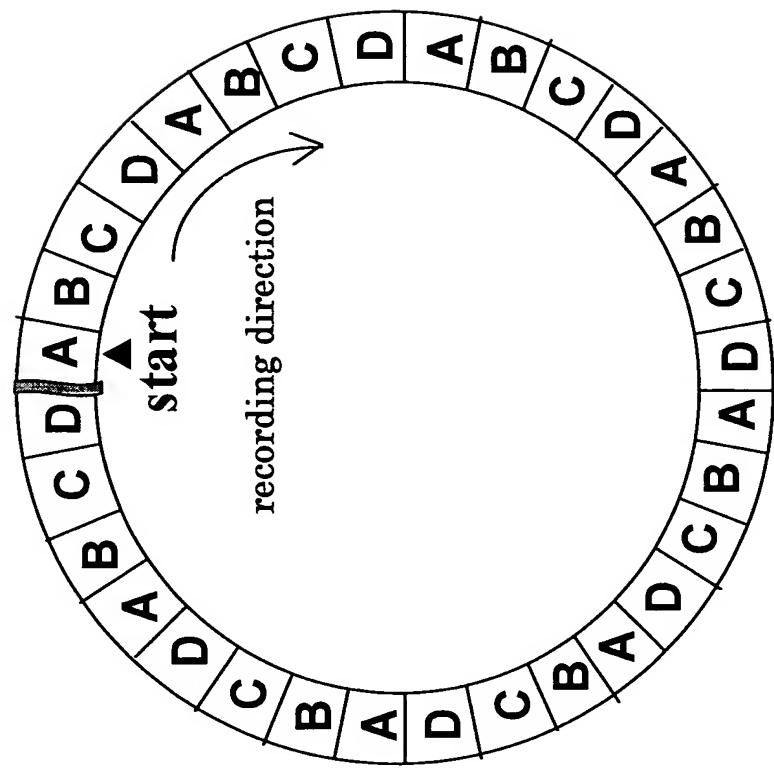
*Fig. 7*



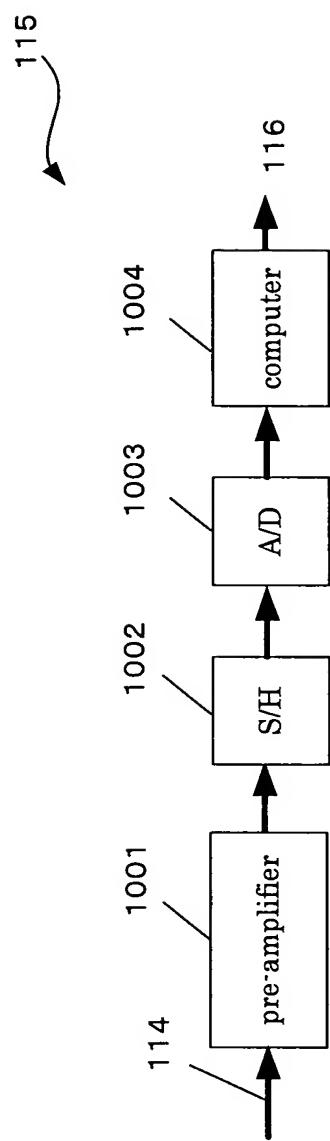
*Fig.8*



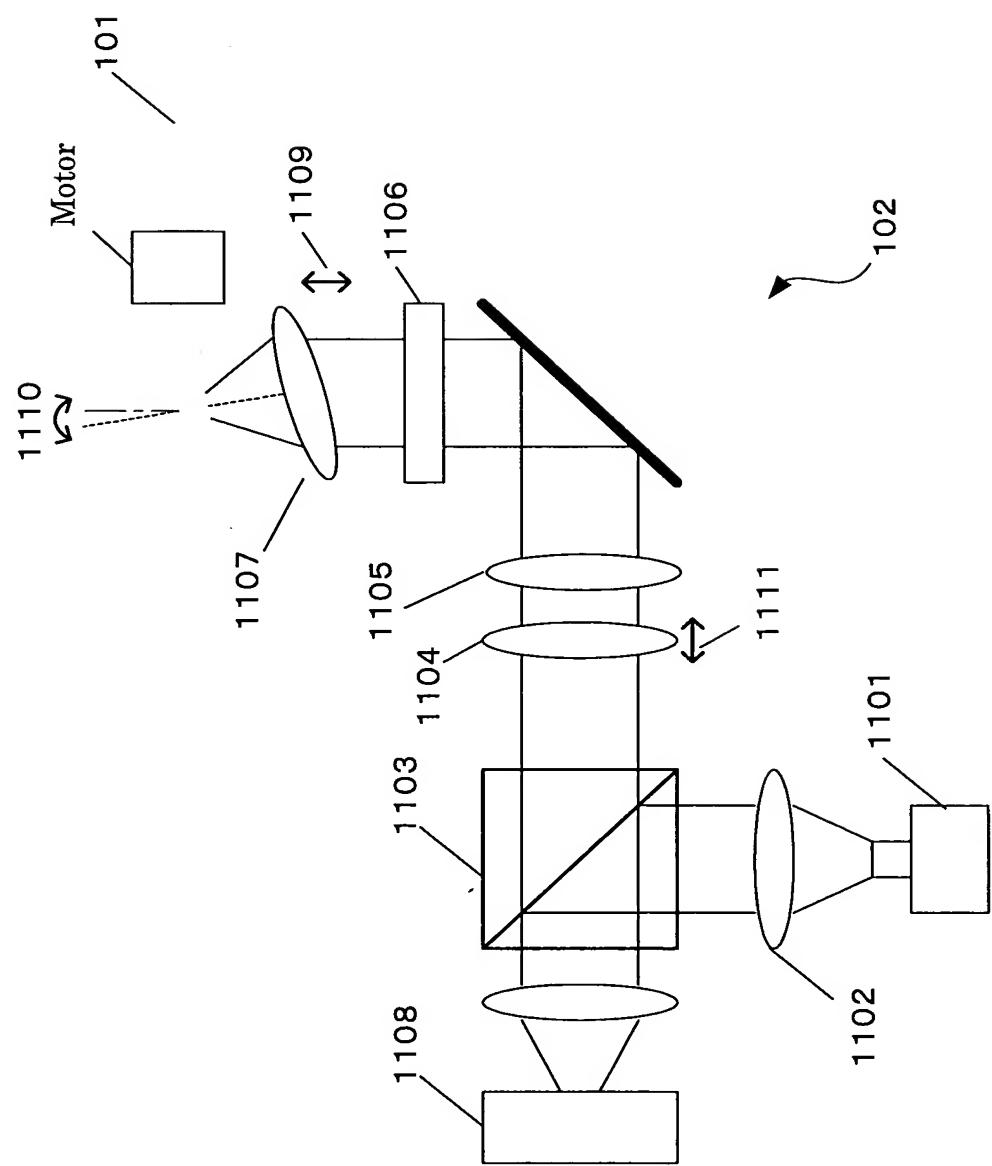
*Fig. 9*



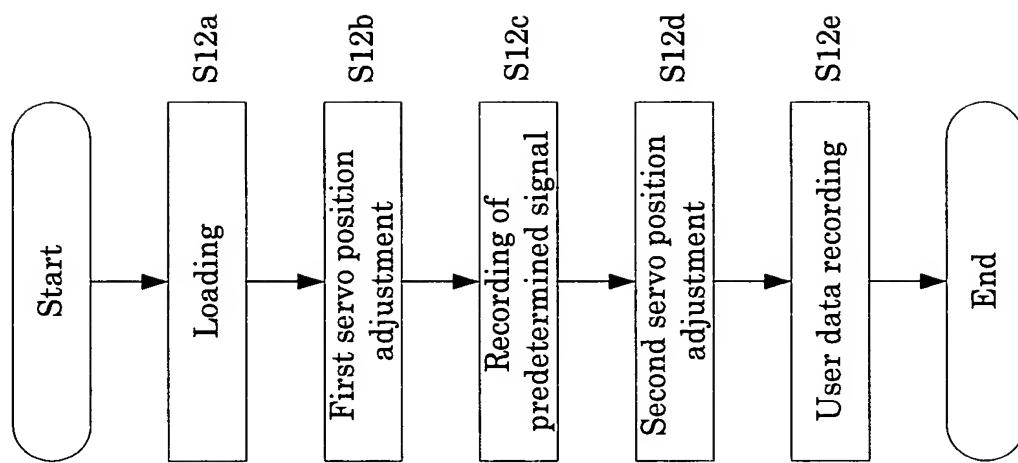
*Fig. 10*



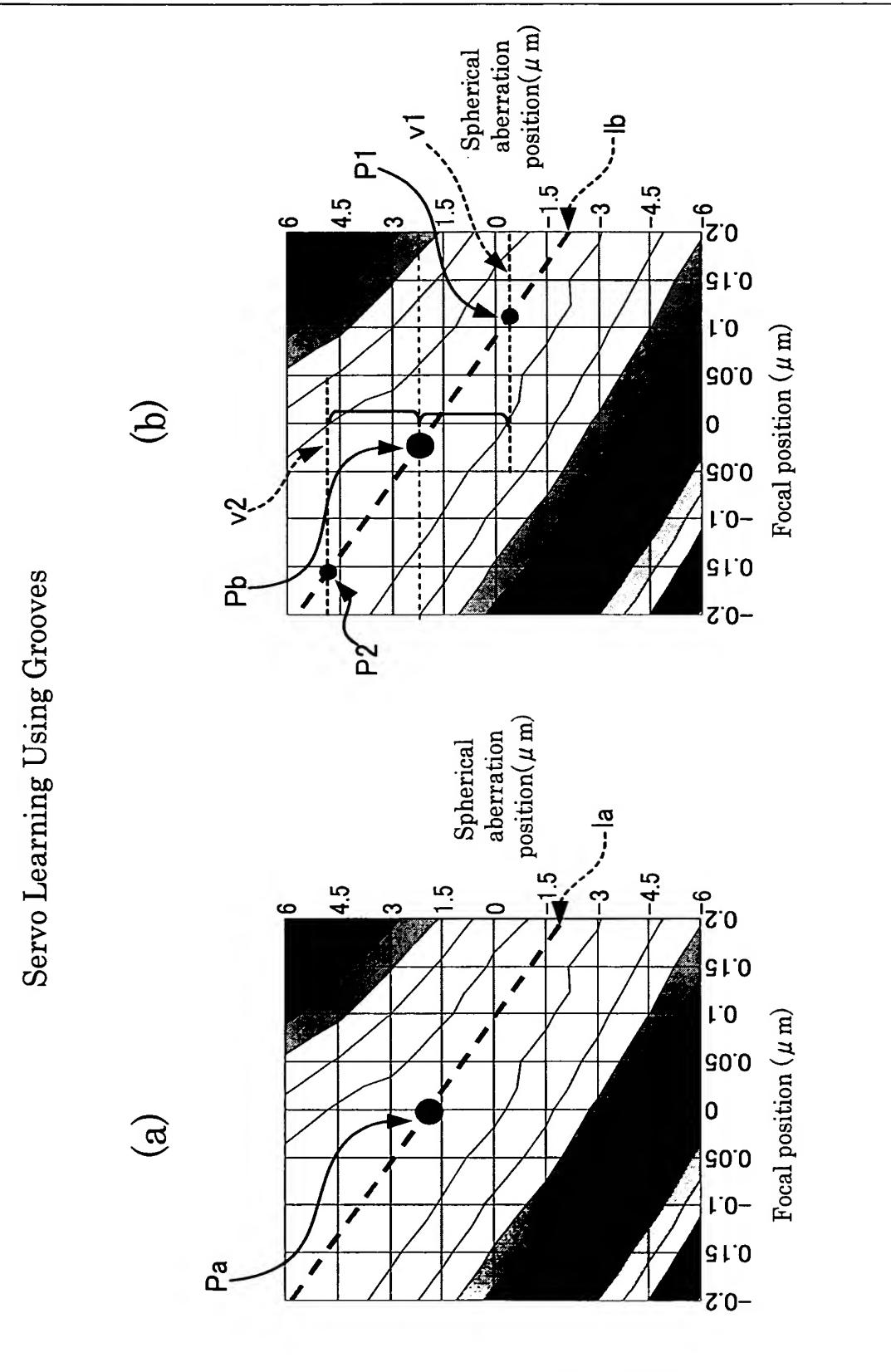
*Fig. 11*



*Fig.12*

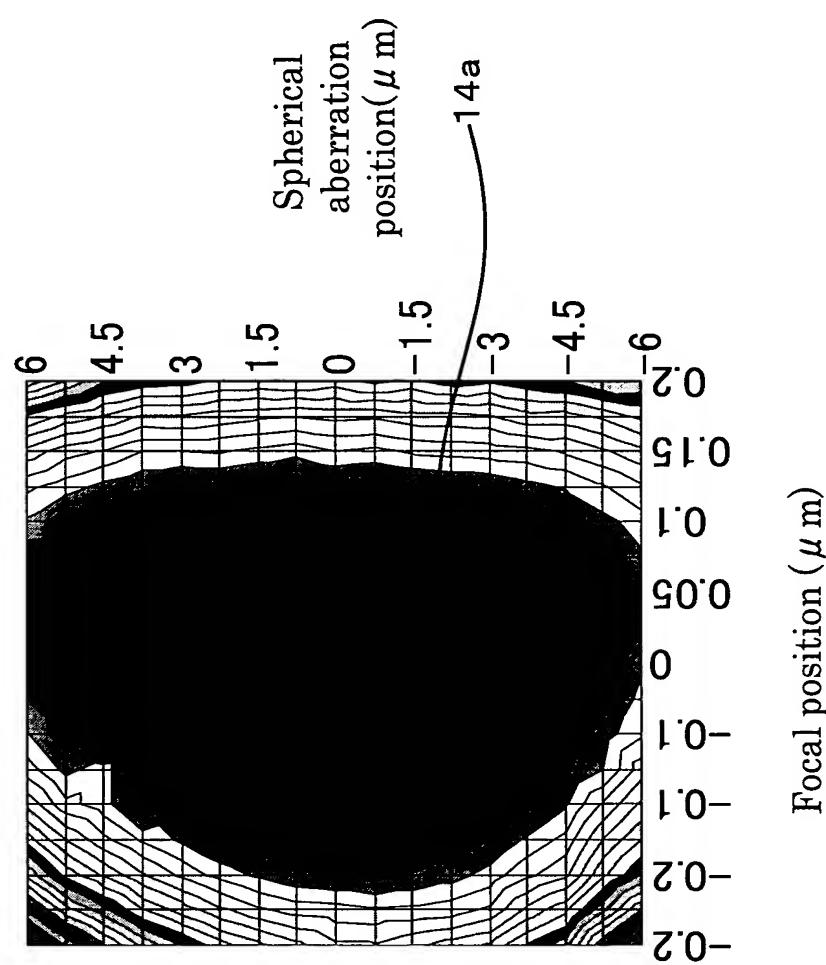


*Fig. 13*



*Fig. 14*

Servo Learning Using Marks,  
When No Servo Learning Using Grooves Occurs



*Fig. 15*

Servo Learning Using Marks

